



(P/N's G2 107-4)
(G2 107-5)

G2™ Torque Arm Installation Instructions

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Tools Required:

Floor Jack
Hand Tools (Metric & SAE)
Jack Stands

Parts List:

(1) G2™ Torque Arm
(1) G2™ Bracket w/Spherical
Bearing

Installation Notes: The torque arm requires periodic lubrication using dry-moly or graphite lube (your torque arm comes pre-lubed from our factory). Lubricate the spherical bearing on the torque arm bracket and the slider on the end of the torque arm.

Thank you for purchasing the race proven G2™ Torque Arm. With quality features such as heat treated stress proof steel construction, powder coated finish, independent slider bracket, and guaranteed not to flex up to 850 hp, this is the finest and best performing torque arm available for the fourth generation Camaro & Firebird. The torque arm is designed to increase traction by changing the pinion angle and geometry of the factory torque arm with freedom of movement. This will eliminate brake dive going into corners, prevent axle tramp, allow the rear end to squat and track straight under acceleration, and significantly help e.t.'s. Thank you for selecting G2 Performance by Gigliotti!

Read Instructions Before Installing Torque Arm!

1. Begin by placing the car on 4 jack stands (2 under the front frame and 2 under the rear end housing). **NOTE: The Jack Stands Must Be Placed Under the Axle Tubes For Proper Torque Arm Installation Alignment.**
2. Remove the factory torque arm & factory torque arm mounting brackets on the transmission.
3. Fit the G2™ torque arm and install the (2) original bolts that held the torque arm to the rear end housing (**DO NOT TIGHTEN**).
4. Install the supplied G2™ Torque Arm mount where the factory torque arm mount used to be.
5. Push slider into torque arm until it bottoms out on the torque arm. **Tighten the bolts on the ear end housing.**
6. Remove the car from the jackstands and put it down. Your installation is now complete!
NOTE: Due to the nature of this product, it is reasonable to expect an increase in road noise over stock.

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